Complete Actuator Connection for Rotary Actuators* with Pilot Valve, Position Transmitter and AS-Interface



Design/Function

The system, consisting of pilot valve and position sensor with integral AS-Interface connection, reduces the effort for connection of a rotary actuator to a minimum.

The individual components are matched to each other so that the complete connection is installed and ready to use within a short time. Coding of the plug connections eliminates the possibility of incorrect wiring.

The AS-Interface offers the option of connecting up to 31 slaves per line to the controller or the higher level bus system with a minimum of wiring at low cost (in future 62 units will be able to be connected).

Current and data supply to the system is provided simultaneously via the yellow AS-Interface bus cable. In this way, economy in cabling can be fully realized. Nevertheless, the energy that can be transmitted over the AS-Interface line is limited and the power consumption of the system must be considered.

Through the use of a low-power pilot valve (1 Watt), the current consumption of the overall connection from the AS-Interface was able to be limited to 75 mA. Thus, for example, it is possible to supply 31 connections with an AS-Interface power supply for 2.8 A, line losses included.

Integral pre-failure checking of the valve assures a high degree of reliability for the user. For example, the short circuiting of a first few windings by the penetration of moisture can be recognized prior to complete failure of the valve through the further effects of moisture.

* For rotary process valve actuator with standard attachment to VDI/VDE 3845 (dimensions see next page)

Advantages/Benefits



- Easy and safe installation, hence rapid change of actuator also possible
- Easy cabling by means of coded plug connections



- Up to 31 actuators can be connected by means of a simple two-wire circuit
- Low loading of the AS-i power supply thanks to low-power 1 Watt valve
- Pre-failure checking of valve, diagnosis message via AS-Interface

Applications

Networking of process valves with rotary actuators in the areas of

- Dairies
- Bottle filling machines
- Shrink wrap machines
- Food and beverage industry
- Food milles
- Chemical and raw components for foaming industry
- Plastic and rubber manufacturing

For system integrators and end users



Actuator Connection

for AS-Interface

The Components and their Assembly



- The metal parts are optionally available in stainless steel
- Version for operation with auxiliary control air
- On single-action actuators, exhaust air return to the spring chamber of the actuator

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Actuator Connection

for AS-Interface

AS-Interface System 6517 Namur

Double Sensor and Pilot Valve with Integral AS-Interface



Features

Passes control signals on to solenoid valve •

Mask

- Monitors position of solenoid valve
- Transmits it via a switching signal

Chief Advantages

- · Complete potting of position sensor prevents condensation from changing temperature
- One sensor for all sizes of actuators without ٠ adapter plates (to VDI / VDE 3845)
- Optical signalling of valve position by the puck ٠
- For a redundant signal with reflecting puck, ٠ a second sensor can be used.

Actuator Connection

for AS-Interface

Allocation of Data Bits

Data bit	Туре	Designation	Status / LED	Description
D0	Input	Switching signal	0/-	Sensor position 1 not damped
		Sensor 1	1 / yellow	Sensor position 1 damped
D1	Input	Switching signal	0 / -	Sensor position 2 not damped
		Sensor 2	1 / yellow	Sensor position 2 damped
D2	Input	Error	0 / -	No error
		Actuator	1 / red	Cable breakage / Short circuit at actuator
D0	Output	Actuator	0 / -	Solenoid valve not switched
			1 / yellow	Solenoid valve switched

Ordering Chart

Model / Description	Item No.
Complete actuator connection for rotary actuators including	434 180 N
 Double sensor with AS-Interface connection 	
• Puck	
Pilot valve	
 Connection-cable between sensor and pilot valve 	
Flat-cable connection	

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